



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G19631-3G

Job Sheet 174603



002984

Part No: RBW6305G19631-3G

Job Qty: 1 ea

Part Name: Main Rotor Drive Tool Kit 1 (Box 1 Of 2)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19631-3G Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		3/30/18	0.00	1.00	Small Fab-4		MLL DAS
120	QC	1 pcs		3/30/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		58 9-89
140	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		9-89 MAY 03 2018 GA

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1650-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6305G19631-3G-23 and RBW6305G19631-3G-25 to RBW6305G19631-3G-21 foam as per DWG. 6-Glue foam to
case and pack case as per DWG.

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MAY 3 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	✓
97524A032	Blind Rivet	4 Ea (4 ea)	110-Small Fab	✓
APP-1650-E	Case	1 Ea (1 ea)	110-Small Fab	506666
RBW6305G13231-3G	Gimball Carbon Seal Installer	1 Ea (1 ea)	110-Small Fab	
RBW6305G13731-3G	Gimball Carbon Seal Remover	1 Ea (1 ea)	110-Small Fab	5065876
RBW6305G14031-3G	Gimball Carbon Seal Remover	1 Ea (1 ea)	110-Small Fab	5065876
RBW6305G14331-3G	Upper Module Lip Seal Installer	1 Ea (1 ea)	110-Small Fab	5065471
RBW6305G17131-3G	Drive Quill Seal Housing Removal Tool	1 Ea (1 ea)	110-Small Fab	5065874
RBW6305G17631-3G	Tool Pump 1-2-3 Drive Quill Lip Seal Remover	1 Ea (1 ea)	110-Small Fab	5061200
RBW6305G17931-3G	Tool Pump 1-2-3 Drive Quill Lip Seal Installer	1 Ea (1 ea)	110-Small Fab	5061279
RBW6305G18251-3G	Guide Pumps/Ecs Drive Quill Seal Housing Installer	1 Ea (1 ea)	110-Small Fab	5060663
RBW6305G19631-3G-19	Bottom Foam	1 (1 ea)	110-Small Fab	5060663
RBW6305G19631-3G-21	Top Foam	1 (1 ea)	110-Small Fab	5060663
RBW6305G19631-3G-23	Inside Placard	1 Ea (1 ea)	110-Small Fab	✓

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Inside Placard

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	942	0
110-Small Fab	97524A032	4	251	0
	APP-1650-E	1	1	0
	RBW6305G13231-3G	1	0	0
	RBW6305G13731-3G	1	0	0



Container No: S066753



Part: RBW6305G19631-3G

Job No: 174603

Serial No/Batch: S066753

Revision: 3

Inspector:

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Date: 04/30/18

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RBW6305G14031-3G	1	0	0
RBW6305G14331-3G	1	0	0
RBW6305G17131-3G	1	0	0
RBW6305G17631-3G	1	0	0
RBW6305G17931-3G	1	0	0
RBW6305G18251-3G	1	0	0
RBW6305G19631-3G-19	1	0	0
RBW6305G19631-3G-21	1	0	0
RBW6305G19631-3G-23	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 7:22 AM Dart.lajeunesse.marie